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Technological advances in recent years have resulted in the development of the programmable logic controller (PLC) and a consequential revolution of control engineering. This book, an introduction to PLCs, aims to ease the tasks of practicing engineers coming into contact with PLCs for the first time. It also provides a basic course for students in [...]

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Programmable Logic Controllers continuously monitors the input values from various input sensing devices (e.g. accelerometer, weight scale, hardwired signals, etc.) and produces corresponding output depending on the nature of production and industry. A typical block diagram of PLC consists of five parts namely: Rack or chassis; Power Supply Module

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