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~~Parameter set M19~~

~~CNC machine Mitsu~~

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Control Mitsu MEDAS

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Position OFFSET Z

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Transmission Operation

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memory added to the

control ??????? Alarm

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CNC MILL Mitsubishi

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~~DNC CNC Mitsu~~

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~~HP, 10K RPM, '97~~

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M500 Series CNC

controls were first

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Melco M500

released in 1992 to
replace the M300 series
control system. The

M500 control series was
the first control with 32
bit technology. It also
provided a new drive
series MDS-A which
succeeded the MR-S
style drives.

M500 Series CNC

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of CNC (NC hereafter)

systems which are

designed to execute high-

performance contour

control. This instruction

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MELDAS 600L Series

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specifications issued by
the machine maker, this
manual, related manuals
and attached documents
before installation,

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programming,
maintenance or
inspection to ensure
correct use. Understand
this numerical
controller, safety items
and cautions before
using the unit. This
manual ranks the safety
precautions into
"Danger", "Warning"
and "Caution". When
the user may be ...

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MELDAS M600 Series
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MAINTENANCE
MANUAL

Lifecycle: Introduced
(1986) - Discontinued
(1994) Service Life:

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to help extend the life of
your CNC products for
as long as reasonably
practicable by offering
repair service until
parts/components are no

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longer available. Please
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Migration Info: The
M300 series is
succeeded by the M500
series control platform.

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described in this
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before starting

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Model M500
programming.

Thoroughly study the
"Precautions for Safety"
on the following page to
ensure safe use of this
NC unit. Details
described in this manual
CAUTION For items
described as
"Restrictions" or
"Usable State" in this
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AC Spindle MDS-

C1-SPA Instruction

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Series,
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